

# Novel microporous titanium–niobium–silicates with the structure of nenadkevichite

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**A series of synthetic microporous analogues of the mineral nenadkevichite are prepared; Raman spectroscopy shows the isomorphous substitution of titanium for niobium in octahedral framework sites.**

We have been interested in the synthesis and characterization of novel zeolite-type materials containing atoms in six-fold coordination, particularly microporous titanosilicates. Recently, we have solved the structure of the microporous titanosilicate ETS-10.<sup>1,2</sup> In ETS-10 the Ti<sup>4+</sup> are corner-sharing octahedra and the Si are corner-sharing tetrahedra. The structure of ETS-10 may be described in terms of an intergrowth of two end member polymorphs, termed A and B, both of which consist of a three-dimensional 12-membered-ring structure. Polymorph A belongs to a chiral space group and, like zeolite  $\beta$ , has a spiral channel. We have also reported on the isomorphous substitution of silicon by aluminium and gallium in ETS-10.<sup>3,4</sup> Here we report the synthesis and structural characterization of synthetic analogues of nenadkevichite a microporous titanium–niobium–silicate mineral. Nenadkevichite from Lovozero (Russia), first described by Kouzmenko and Kazakova, has the composition (Na,Ca)(Nb,Ti)Si<sub>2</sub>O<sub>7</sub>·2H<sub>2</sub>O.<sup>5</sup> Nenadkevichite from Saint-Hilaire, Quebec (Canada) crystallizes in space group *Pbam*: *a* = 7.41, *b* = 14.20 and *c* = 7.15 Å. Its structure consists of square rings of silica tetrahedra Si<sub>4</sub>O<sub>12</sub> in the (100) plane joined together by chains of NbO<sub>6</sub> octahedra in the [100] direction (Fig. 1).<sup>6</sup> The pores accommodate Na in two partially (0.53 and 0.54) occupied sites and H<sub>2</sub>O in two fully occupied sites. Other minerals with a similar structure contain progressively more Ti<sup>4+</sup> proxying for Nb<sup>5+</sup> to the mineral

labuntsovitte which is essentially (Na,K,Ba)2Ti<sub>2</sub>(O,OH)-2Si<sub>4</sub>O<sub>12</sub>·3H<sub>2</sub>O.<sup>6,7</sup>

We have prepared synthetic analogues of nenadkevichite with Ti:Nb molar ratios of 0.8, 2.0, 4.1 and 12.3:1.† We have also synthesized a purely titanous sample. These materials display powder X-ray diffraction (XRD) patterns (Fig. 2) which are characteristic of nenadkevichite (see JCPDS cards 8-105, 37-484 and 25-1189).<sup>6,7</sup> For Ti:Nb > 4.0 a splitting of the lines at 2 $\theta$  12.7 and 27–29° is observed. Interestingly, the XRD pattern of the sample containing no niobium is characteristic of nenadkevichite rather than labuntsovitte. The <sup>29</sup>Si solid-state MAS NMR spectra (not shown) of nenadkevichite materials contain a main peak at  $\delta$  ca. –90.8 confirming the presence of Si(2Si,2Ti) environments.<sup>2</sup> With increasing titanium content a second fainter peak grows at about  $\delta$  –96. At present, the assignment of this resonance is not clear, although we have observed that it becomes much stronger upon Na<sup>+</sup>-ion exchange. The <sup>93</sup>Nb MAS NMR spectra (not shown) display a single resonance at  $\delta$  ca. 0 from Nb<sub>2</sub>O<sub>5</sub> consistent with the presence of six-coordinate niobium. The sideband MAS pattern associated with this resonance indicates that the local niobium environment in nenadkevichite is more distorted than in Nb<sub>2</sub>O<sub>5</sub>. The UV diffuse reflectance spectra of nenadkevichite materials and ETS-10 (not shown) are similar, hence confirming that titanium is in an octahedral environment. Raman spectroscopy provides perhaps the best evidence for the isomorphous substitution of Ti<sup>4+</sup> for Nb<sup>5+</sup> in the framework of synthetic nenadkevichite. The Raman spectra of Ti:Nb = 0.8:1 synthetic nenadkevichite (Fig. 3) displays two main bands at 668 and 226 cm<sup>-1</sup> which we attribute to NbO<sub>6</sub> octahedra. With

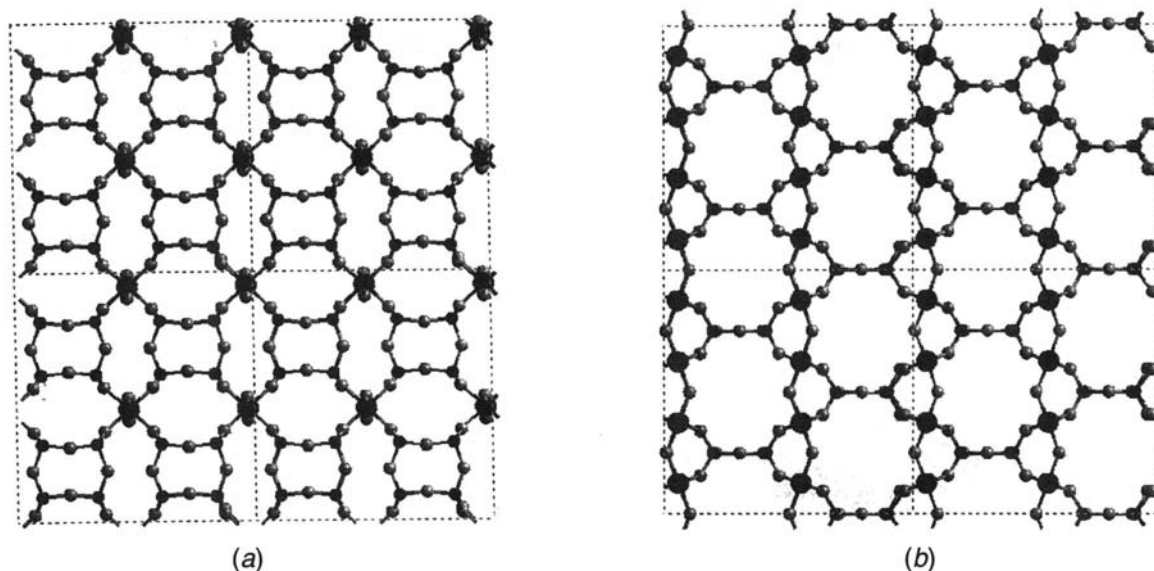
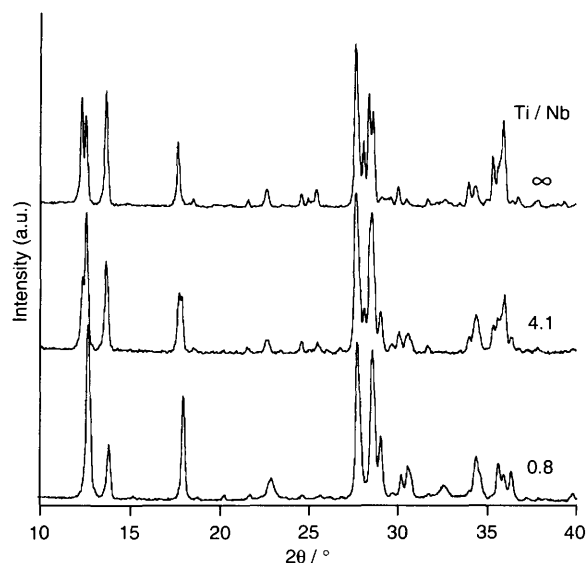
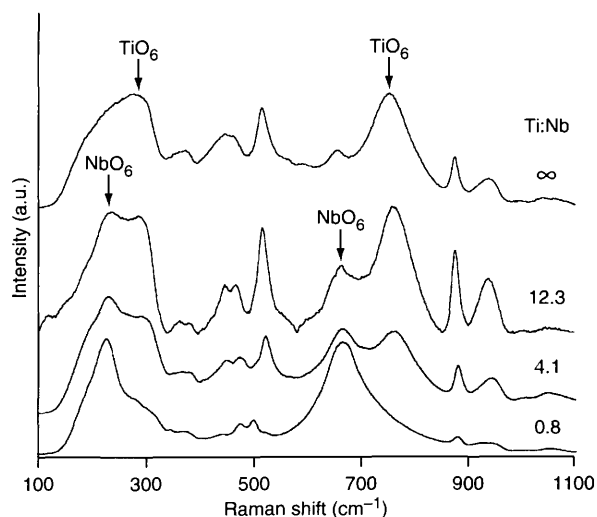


Fig. 1 Nenadkevichite structure: (a) [100] and (b) [001] projections

increasing Ti content the Raman contribution of these bands decreases dramatically while simultaneously two other strong



**Fig. 2** Selected powder XRD patterns of synthetic nenadkevichite materials. The Ti:Nb molar ratios are indicated.



**Fig. 3** Selected Stokes shifted Raman spectra of synthetic nenadkevichite materials, measured at room temperature, at  $1\text{ cm}^{-1}$  resolution, using a Renishaw Raman imaging microscope model 2000 with a short focal length spectrometer and fitted with a Spectra Physics 127 HeNe laser for excitation at  $632.8\text{ nm}$  ( $25\text{ mW}$  power at the source). The Ti:Nb molar ratios are indicated.

bands grow at *ca.*  $764$  and  $290\text{ cm}^{-1}$ . We assign these bands to  $\text{TiO}_6$  octahedra. The bands at  $940$ ,  $878$  and  $520\text{ cm}^{-1}$  also increase in intensity. Niobium–silicate glasses and several crystalline solids give bands at  $600\text{--}800\text{ cm}^{-1}$ , which have been assigned to  $\text{NbO}_6$  octahedra with *no* non-bridging oxygens (see ref. 8 and references therein). Bands seen at  $230\text{--}280\text{ cm}^{-1}$  are also probably associated with  $\text{NbO}_6$  octahedra.<sup>8</sup> On the other hand, titanosilicate glass bands at  $770\text{--}780\text{ cm}^{-1}$  have been assigned to the Si–O–T vibration of Ti in octahedral coordination, while bands at  $710\text{ cm}^{-1}$  may be due to the Ti–O–Ti vibration in octahedral coordination.<sup>9</sup> Bands in this spectral range may, in addition, contain a contribution from  $\text{SiO}_4$  deformations. Bands at  $274\text{--}310\text{ cm}^{-1}$  have been assigned to O–Ti–O rocking.<sup>9</sup> ETS-10 and ETS-4 contain octahedral  $\text{Ti}^{4+}$  and give strong bands at  $720$  and  $775\text{ cm}^{-1}$  and several bands centred at *ca.*  $310$  and  $240\text{ cm}^{-1}$  (not shown). In conclusion, Raman spectroscopy clearly shows that octahedral  $\text{Ni}^{5+}$  is substituted by octahedral  $\text{Ti}^{4+}$  in the framework of synthetic nenadkevichite.

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#### Footnote

† Synthesis of nenadkevichite with Ti:Nb = 4.1. An alkaline solution was made by mixing  $10.06\text{ g}$  sodium silicate ( $\text{Na}_2\text{O}$   $8\%$  *m/m*,  $\text{SiO}_2$   $27\%$  *m/m*),  $15.05\text{ g H}_2\text{O}$ ,  $2.3\text{ g NaOH}$ ,  $0.96\text{ g KF}$ ,  $0.38\text{ g KCl}$ ,  $0.46\text{ g NaCl}$ ,  $4.63\text{ g TiCl}_3$  ( $15\%$  *m/m* solution of  $\text{TiCl}_3$  in  $10\%$  *m/m* HCl) and  $0.15\text{ g Nb}_2\text{O}_5$ .  $0.10\text{ g}$  seed of nenadkevichite was added to the resulting gel. This gel, with a composition  $7.33\text{ Na}_2\text{O} : 2.4\text{ K}_2\text{O} : 10.0\text{ SiO}_2 : \text{TiO}_2 : 0.12\text{ Nb}_2\text{O}_5 : 184\text{ H}_2\text{O}$ , was autoclaved under autogenous pressure for 7 days at  $230^\circ\text{C}$ . The resulting product was cooled to room temperature, filtered and washed with distilled water and dried overnight at  $120^\circ\text{C}$ . TGA revealed a mass loss from  $50$  to  $550^\circ\text{C}$  of  $9\text{--}11\%$ .

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